



CERTIFICATE



Welding of railway vehicles and components according to EN 15085-2

This is to certify that **Dornauer-Grillitsch GmbH**
Landscha an der Mur 70
8424 Gabersdorf
AUSTRIA

is qualified to perform welding work within the range of certification of:

Certification level CL1 according to EN 15085-2

Field of application: • New construction of parts and components of rail vehicles up to a weld quality class CP C3

Range of certification

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
135	8.1	t = 1 - 10 mm	BW - EN ISO 15612
	1.2	t = 2 - 50 mm	FW - EN ISO 15612
	8.1	t = 2.1 - 10 mm	FW - EN ISO 15612
	1.2	t = 3 - 10 mm	BW - EN ISO 15612
141	8.1	t = 3 - 12 mm	EN ISO 15612

Responsible welding coordinator: Engineer Oliver Dornauer (IWE)
born: 14.02.1992

Deputy with equal rights: -

Deputy: -

Certificate no.: 220804.SCT

Register number: SteelCERT/15085/CL1/060/0/23

Valid: from 10.08.2022 to 09.12.2022

Issued on: 24.08.2022

Auditor: HOLLER

General regulations (see reverse)


Dipl.-Ing. Felix Sadrawetz
Certification body



4146-0616-6135-0121

Inspection • Testing • Certification Company
SteelCERT GmbH, Autal 55, 8301 Lassnitzhoehe, Austria
Phone +43 316 271275, www.steelcert.at

Certificate no.: 220804.SCT



General regulations

according to EN 15085-2

Revocation of the Certificate

The national safety authority or the manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body. The manufacturer certification body shall notify the national safety authority.

If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least **two months** before the end of the period of validity of the current certificate.

Distribution list:

1. Applicant (original)
2. Files